



Primer P19&P27

Product Description

Primer P19&P27 is made up of butyl rubber, unsaponifiable resins, tackifier, stabilizer, and solvent. The primer is applied to the appropriately prepared pipe surface before application of inner layer tape. It is used for improving bonding strength and sealing between the anticorrosion tape and the steel pipeline. It can be applied by hand or machine. Hand-application app. 0,2 litre/m² pipe surface. Machine application: app. 0,15 litre/m² pipe surface.



Features/Benefits

- High adhesion.
- Quickly drying.
- Conformable to irregular pipe.
- Compatible with general coating system.
- Application by hand or machine.

Product Properties

Physical Properties	Unit	P19	P27
Color	-	Black	Black
Solid content	%	19	27
Density	Kg/liter	0.78	0.82
Viscosity +23°C (Out flow time,4mm nozzle)	Sec	34±5	37±5
Flash point	°C	0-15	0-20
Drying time	Min	5-10	10-15
Dry Thickness	Mils	2.0	2.5
Application Temperature	°C	5 to 50	5 to 50
Max Service Temperature	°C	-40 to 80	-40 to 80
Package	L	20	20